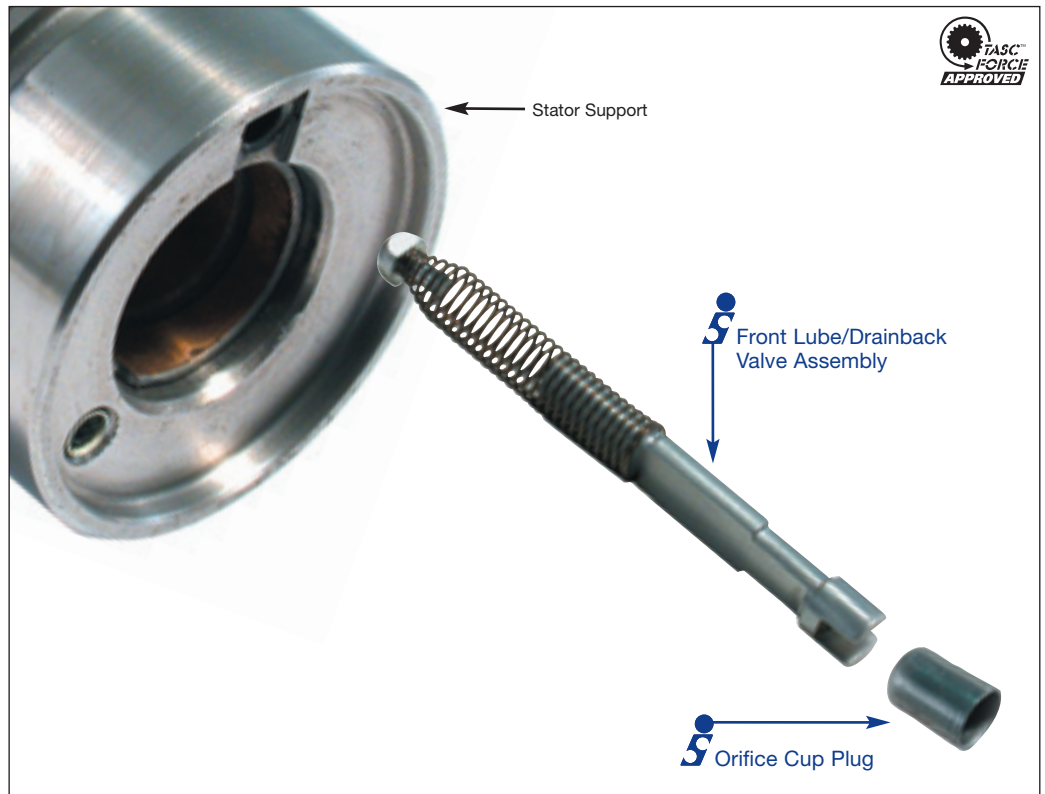


Front Lube/Drainback Valve

36425-01K

1 Front Lube/Drainback
Valve Assembly
1 Cup Plug



Instructions:

1. Use a common sheetrock screw to remove the orifice cup plug from the stator support.
2. Discard the old orifice cup plug (the screw is only used for removing the orifice cup plug).
3. Remove the existing front lube/drainback valve.
4. Make sure to remove the ball seat, it may be separated from the spring.
5. Clean and inspect bore, making sure bore is clear of any debris.
6. Place the new assembly into the cleaned bore as shown in above photo.
7. Install the new orifice cup plug into bore, orifice cup plug should be .030" to .060" below flush.
8. Lightly stake bore to prevent orifice cup plug from backing out of bore.