

Line Pressure Plug and Sleeve Kits

12229-01K

A904

1 Plug
1 Sleeve

22229-01K

A727 (with boost tube only),
42-46-47RH/RE (.200" diameter)

NEW Product

22229-04K

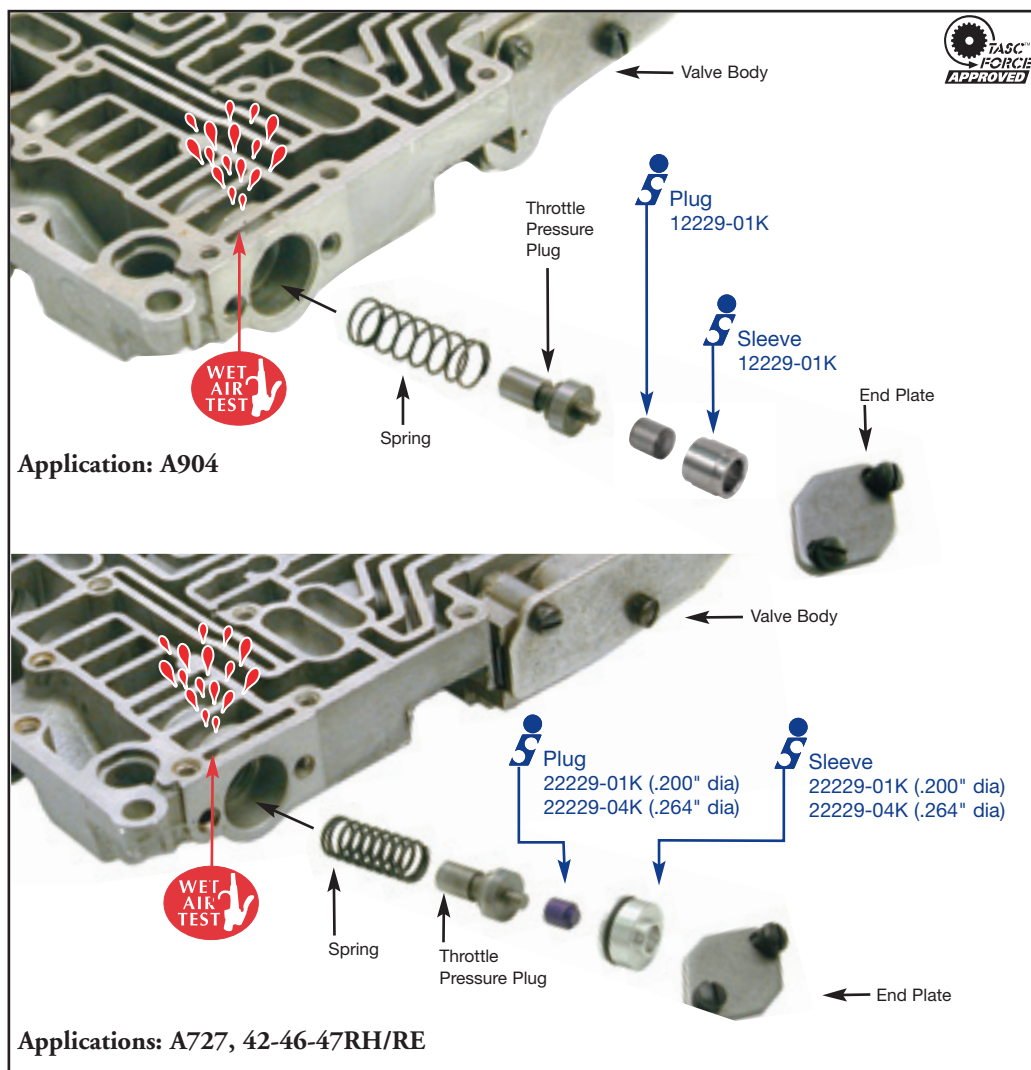
A727 (with boost tube only),
42-46-47RH/RE (.264" diameter)

Each kit includes the following:

1 Plug
1 Sleeve with O-Ring

OR-15X12-25 For 22229-01K
Replacement O-Rings 25/bag

OR-015-25 For 22229-04K
Replacement O-Rings 25/bag



Wet Air Test

To Wet Air Test the regulator valve pressure plug and sleeve, place a small amount of oil into the orificed line port. Follow with low air pressure. There should be minimal or no leakage past the plug through the “manual valve” port.

Instructions

1. To install the replacement Sonnax valve and sleeve, first lubricate all parts.
2. Place the o-ring in the groove on the sleeve (for **22229-01K** & **22229-04K**).
3. Push the sleeve into the valve body bore, o-ringed end first. The replacement plug should be inserted into the sleeve with the smaller diameter facing outward, toward the end plate.
4. Refer to the photo for proper valve orientation and sequence.