

Transfer/Output Shaft Gear Spacers & Shims

92965-Z5 .005" thick

10 Shims

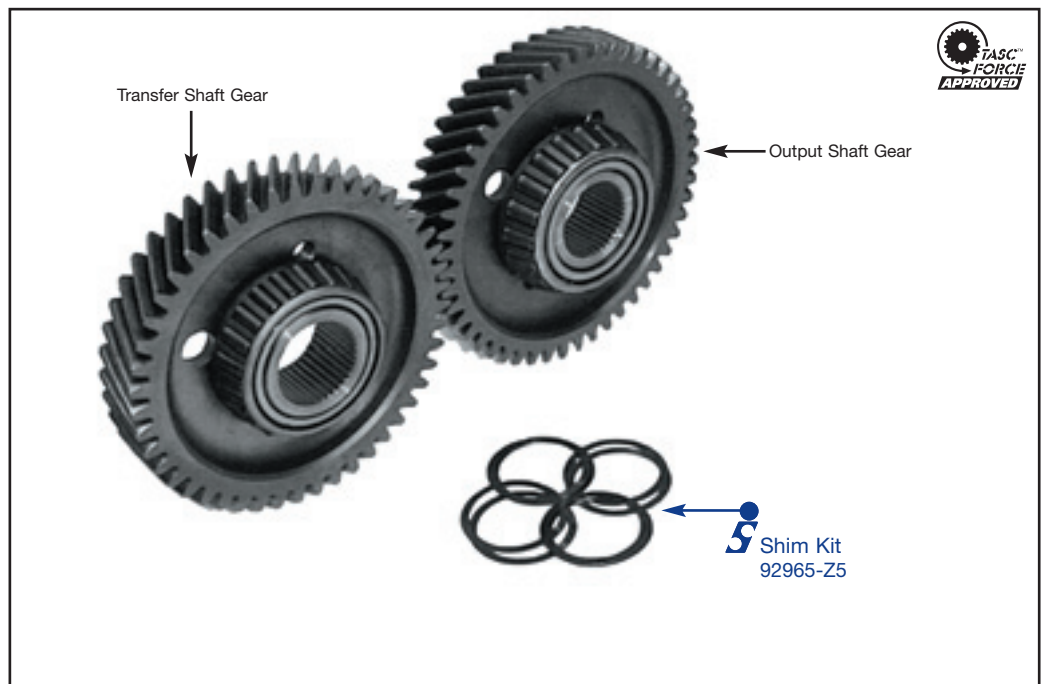
92965-30 .030" thick

92965-37 .037" thick

92965-45 .045" thick

Each includes the following

10 Spacers



Instructions For the Output Bearing Set-up:

Place a gauging shim (OEM is .177") on the planetary carrier at the step below the spline area. Torque the output gear nut to 200 ft. lbs. The final set-up should obtain a turning torque of 3-8 inch lbs and a bearing preload of $-.0008"$ to $-.002"$, with the minus designating preload. If the turning torque is too high, add enough Sonnax shims and/or spacers to reach the proper specifications. The output gear should be setup without the transfer shaft assembled.

Instructions For the Transfer Shaft Bearing Set-up:

Place a gauging shim (OEM is .184") on the shaft. Torque the transfer gear nut to 200 ft. lbs. Measure the gear endplay with a dial indicator and add or subtract enough Sonnax shims and/or spacers until a gear endplay of $+.002"$ to $+.004"$ is obtained.